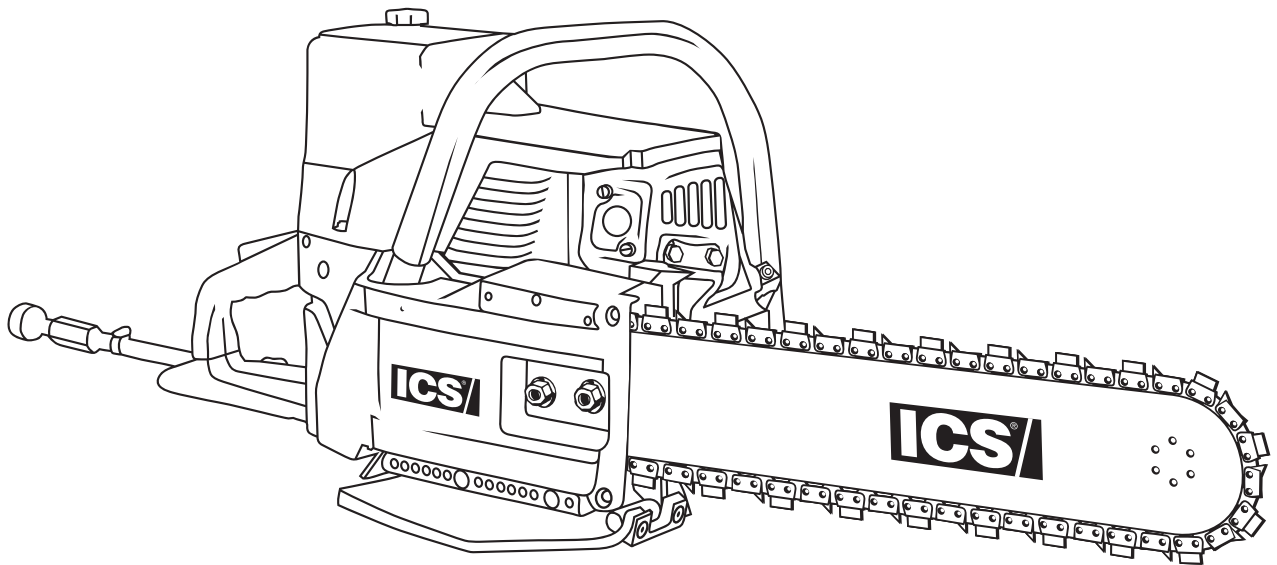




# Replacement Parts & Accessories Price List



## 633GC / 633F4 Gas Concrete Saws

Effective January 1, 2012



# TABLE OF CONTENTS

## 633GC / 633F4 Gas Saws

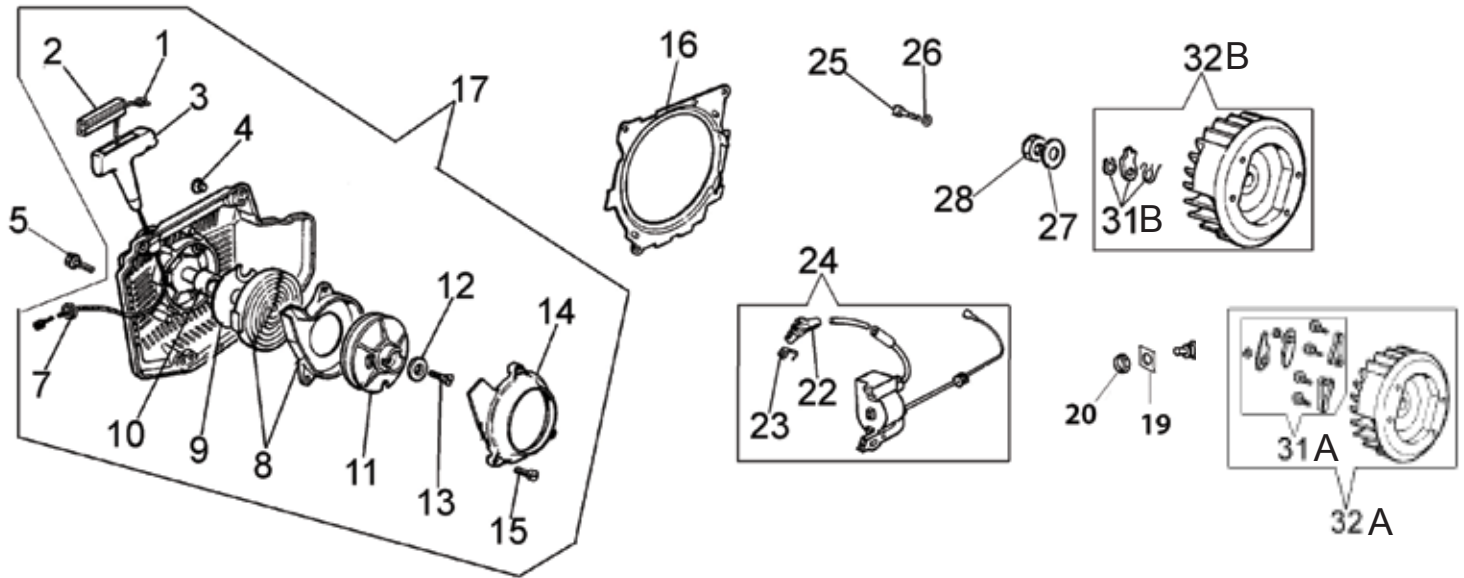
ITEM DESCRIPTION	KEY	PAGE
633GC / 633F4 Gas Saw Service Items	n/a	1
Starter & Ignition Assembly	A	2
Engine & Crankshaft Assembly	B	3
Crankcase Assembly	C	4-5
WallWalker & Water Delivery System	D	6
Side Cover & Clutch Assembly	E	7
Air Intake & Carburetor	F	8
Fuel Tank Assembly	G	9
Carburetor Repair Kit	H	10

# SERVICE ITEMS

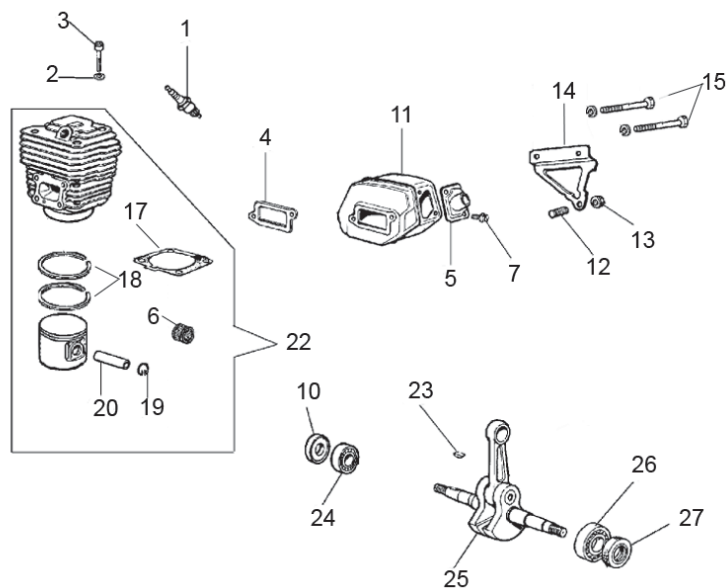
## 633GC Gas Concrete Saw



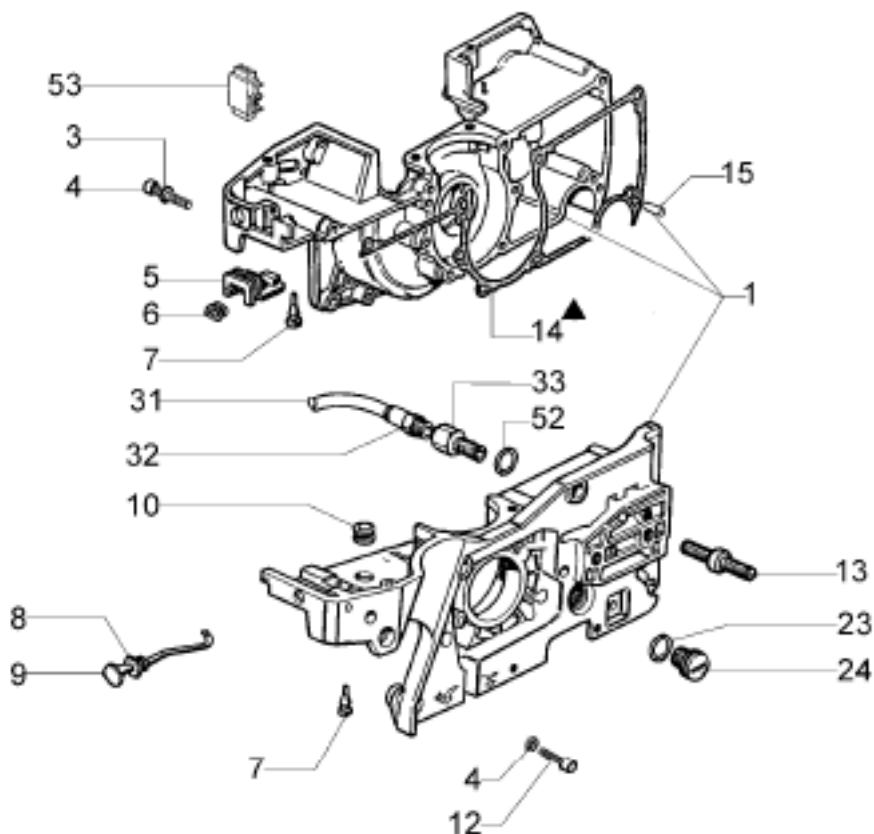
Key #	Part No.	Description	MSRP
Above	71700	Gas Saw Service Tool Kit, includes all items shown above	\$805.00
1	71152	Scrench 17-19 mm	\$14.50
2	71541	Pressure Gauge Bulb	\$49.00
3	71542	Coil/Flywheel Timing Shim	\$6.00
4	71543	Cylinder Assembly Clamps & Piston Stop	\$11.00
5	71544	Manifold Assembly Tool	\$8.00
6	71546	Shock Absorber Tool	\$23.00
7	71547	Spark Tester	\$48.00
8	71548	Flywheel Disassembly Tool	\$33.00
9	71550	Limiter Cap Puller	\$93.00
10	71565	Electronic Tachometer	\$252.00
11	71569	Induction Seal Flange with Screws	\$9.50
12	71570	Exhaust Seal Flange with Screws	\$20.00
13	71573	Tuning Screwdriver	\$14.00
14	73461	Flywheel Puller	\$137.00
15	73425	Fuel Tank Pressure Cap	\$80.00
16	73462	Main Bearing Driver Tool	\$40.00
17	73463	Main Bearing Spacing Tool	\$33.00
18	73464	Shock Absorber Tool	\$57.00
19	73465	Intake Port Cover Tool	\$23.00
20	73466	Exhaust Port Cover Tool	\$22.00
Not Shown	73435	Gasket Set-All, includes 73434, 73436, 73447, 73455, & 73456	\$25.00
Not Shown	70249	14T Bar Nose Sprocket Repair Kit	\$38.00
Not Shown	71625	Carburetor Tuning Kit	\$104.00
Not Shown	505882	2-Stroke Oil, 25:1 Mix, 5.2 oz (158 ml) (6-Pack)	\$20.00
Not Shown	505883	2-Stroke Oil, 25:1 Mix, 5.2 oz (158 ml) (24-Pack)	\$60.00



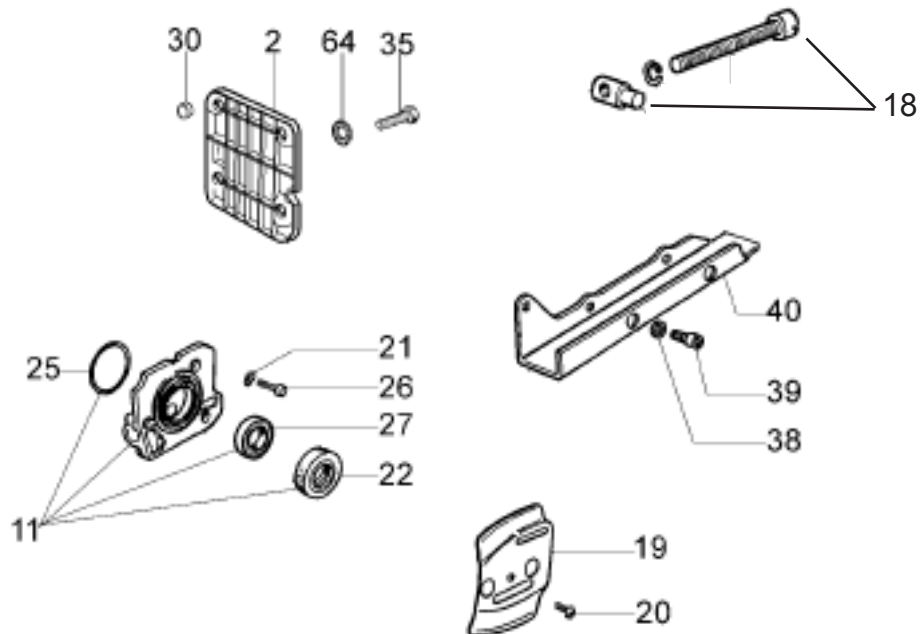
Key #	Part No.	Description	MSRP
A01	73188	Starter Rope	\$3.50
A02	73228	Starter Rope Retainer	\$2.00
A03	520369	Starter Rope Handle	\$4.50
A04	73229	Starter Housing Oil Cap	\$.60
A05	73230	Screw	\$.60
A07	73231	Starter Rope Washer	\$.60
A08	73191	Starter Coil Spring & Housing	\$19.50
A09	520370	Starter Spacer	\$2.60
A10	73192	Starter Bushing	\$1.50
A11	73193	Starter Rope Pulley	\$47.00
A12	73233	Starter Pulley Washer	\$2.00
A13	73234	Starter Pulley Screw	\$1.00
A14	73235	Starter Pulley Cover	\$5.00
A15	73236	Starter Pulley Cover Screw	\$.60
A16	73194	Starter Cover Dust Shield	\$8.00
A17	518752	Starter Cover Assembly, complete	\$120.00
A18	73237	Ignition Toggle Switch	\$11.00
A19	73238	Ignition Toggle Plate On/Off	\$1.95
A20	73239	Ignition Toggle Switch Nut	\$1.95
A22	73241	Spark Plug Boot with Spring	\$13.00
A23	73917	Spark Plug Cap Spring	\$3.00
A24	73196	Ignition Coil with Spark Plug Lead & Primary	\$153.00
A25	520371	Ignition Coil Mounting Screw	\$1.20
A26	73897	Washer	\$.60
A27	73245	Flywheel Mounting Washer	\$.45
A28	73246	Flywheel Mounting Nut	\$1.15
A31-A	520372	Starter Pawl Assembly (set of 2, 2007 and newer models)	\$16.00
A31-B	504386	Starter Pawl Assembly (set of 2, 2006 and older models)	\$9.50
A32-A	520373	Flywheel Assembly Replacement Kit (2007 and newer models)	\$147.00
A32-B	73433	Flywheel Assembly Replacement Kit (2006 and older models)	\$153.00



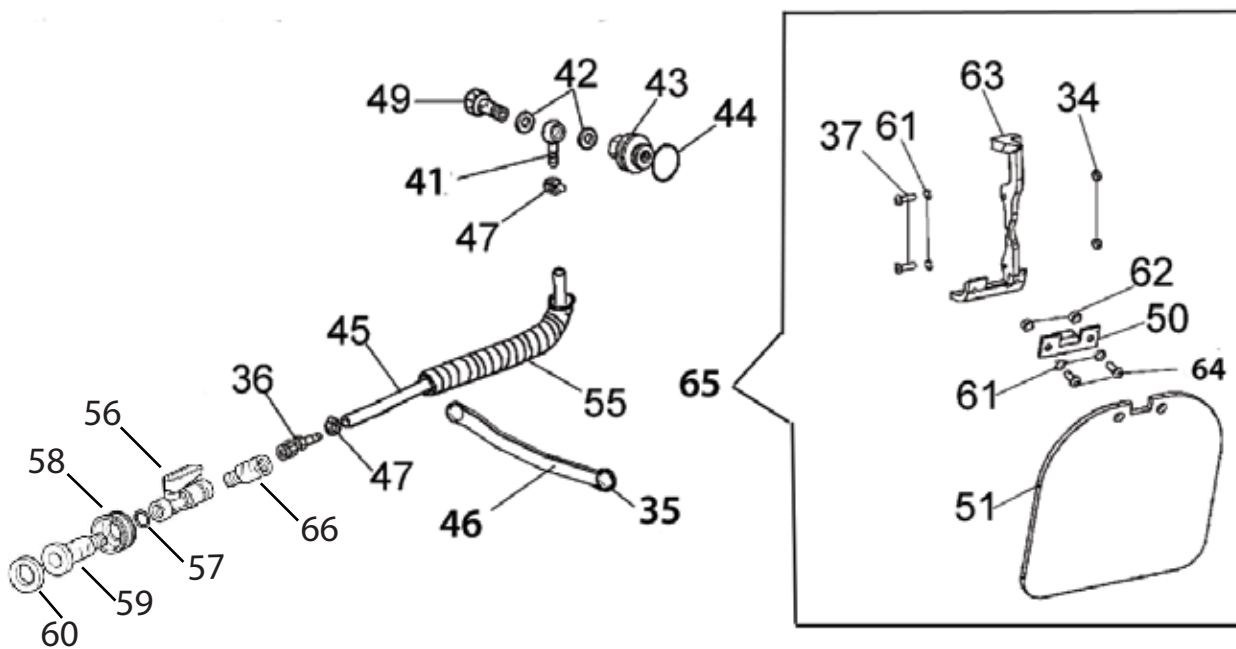
Key #	Part No.	Description	MSRP
B01	73199	Spark Plug	\$4.50
B02	73250	Washer	\$.60
B03	73251	Cylinder Block Bolt	\$.60
B04	73434	Cylinder to Muffler Gasket	\$17.50
B05	73253	Exhaust Pipe	\$15.00
B06	73211	Wrist Pin Needle Bearing	\$20.00
B07	73254	Exhaust Pipe Mounting Screw	\$.60
B10	73201	Crankshaft Seal Flywheel Side	\$8.00
B11	73203	Muffler Body	\$64.00
B12	73255	Muffler Support Bracket Screw	\$1.20
B13	73256	Muffler Support Bracket Nut	\$1.20
B14	73204	Muffler Support Bracket	\$6.00
B15	520712	Muffler Mounting Kit (Screw and Bolt, 2 each)	\$17.50
B17	73436	Cylinder Base Gasket	\$17.50
B18	73437	Piston Ring Pair	\$57.00
B19	73259	Wrist Pin Snap Ring	\$1.50
B20	73208	Piston Wrist Pin	\$10.50
B22	73442	Complete Cylinder/Piston Assembly	\$425.00
B23	73264	Crankshaft Flywheel Woodruff Key	\$1.75
B24	73209	Crankshaft Bearing	\$16.00
B25	73443	Crankshaft Assembly	\$345.00
B26	73200	Crankshaft Bearing, Clutch Side	\$24.00
B27	73202	Crankcase Outside Seal, Clutch Side	\$9.00
Not Shown	73435	Gasket Set-All, includes 73434, 73436, 73447, 73455, & 73456	\$25.00



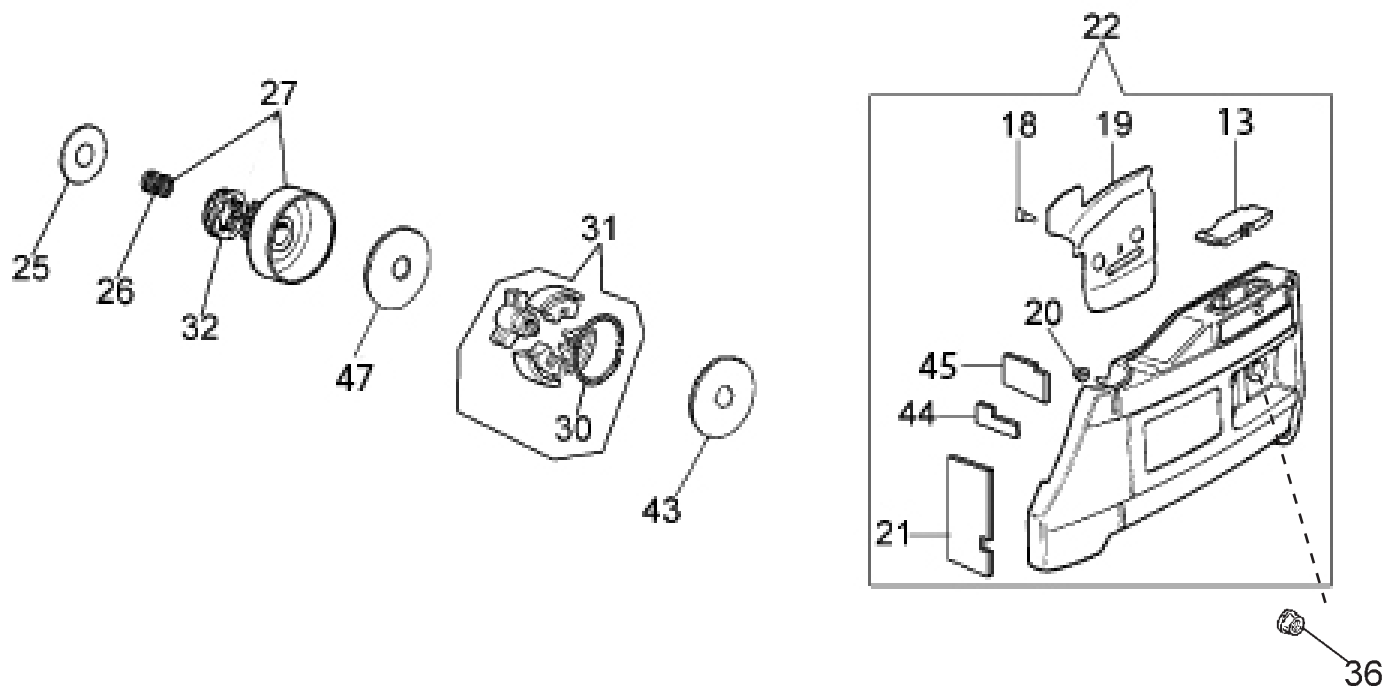
Key #	Part No.	Description	MSRP
C01	520377	Complete Crankcase	\$335.00
C03	73278	Bolt	\$.60
C04	73897	Washer	\$.60
C05	73268	Trigger Rod Grommet	\$4.00
C06	73269	Trigger Rod Bushing	\$.45
C07	73270	Bumper, Shock Absorber, Fuel Tank Top	\$2.50
C08	73389	Choke Lever Grommet	\$2.00
C09	73213	Choke Lever	\$4.00
C10	73390	Fuel Line Grommet, Crankcase	\$1.70
C12	73275	Screw	\$.60
C13	73280	Bar Mounting Stud	\$4.50
C14	73447	Crankcase Gasket	\$19.50
C15	73281	Crankcase Dowel Pin	\$.70
C23	73391	Crankcase Plug O-Ring	\$.45
C24	73286	Crankcase Plug	\$6.00
C31	73384	Water Tube, in Tank	\$8.00
C32	73385	Water Tube Fitting	\$20.00
C33	73386	Tube Fitting-Backside Bar Mount	\$17.50
C52	71468	Water Hose O-Ring	\$.65
C53	504389	Plastic Cap	\$1.50
Not Shown	73435	Gasket Set-All, includes 73434, 73436, 73447, 73455, & 73456	\$25.00
Not Shown	73333	Swivel Hose Fitting	\$17.00
Not Shown	70963	Hose Hanger Kit	\$40.00



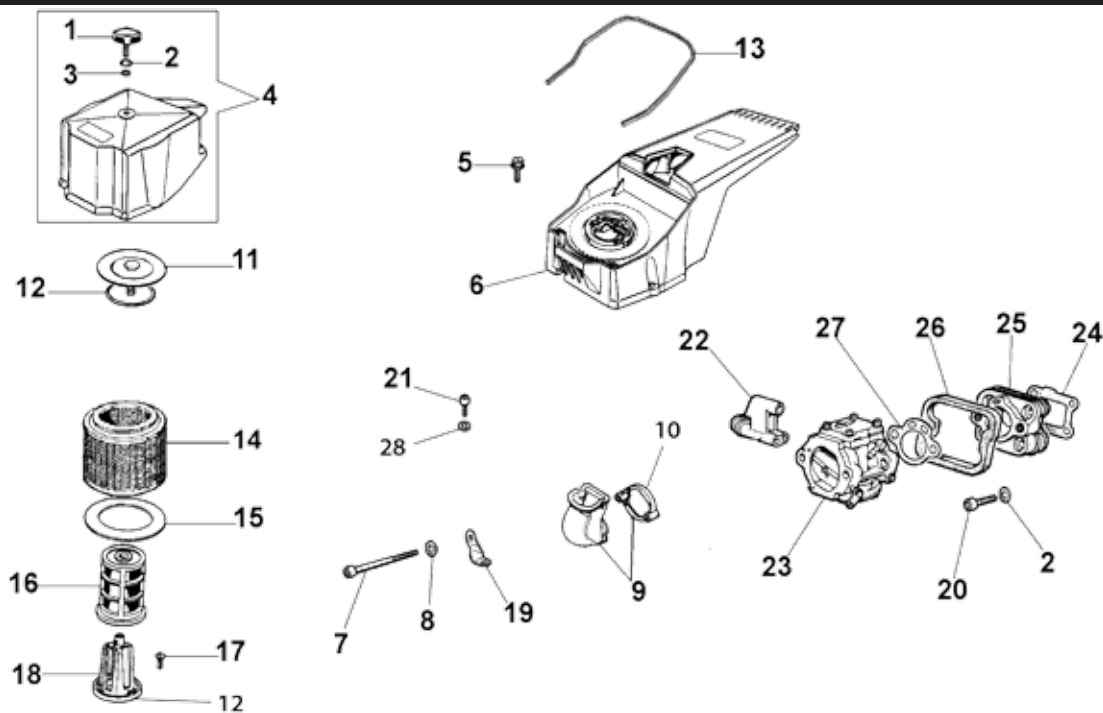
Key #	Part No.	Description	MSRP
C02	520375	Plastic Guard	\$4.50
C11	73446	Main Bearing Seal Housing Assembly, Clutch Side	\$85.00
C18	73935	Premium Tensioner Kit	\$12.00
C19	73225	Bar Mount Pad Cover Plate	\$9.00
C20	73284	Screw	\$.70
C21	73285	Washer	\$.70
C22	73202	Crankcase Outside Seal, Clutch Side	\$9.00
C25	73287	Seal Housing O-Ring	\$1.20
C26	73288	Seal Housing Mounting Screw (3)	\$.60
C27	73289	Crankshaft Seal Clutch Side	\$6.00
C30	520376	Guard Bushing	\$2.50
C35	73349	Guard Screw	\$.60
C38	73396	Cover Guard Mounting Washer	\$.45
C39	73397	Cover Guard Mounting Bolt	\$.60
C40	70967	Cover Guard	\$47.00
C64	520374	Guard Washer	\$.35



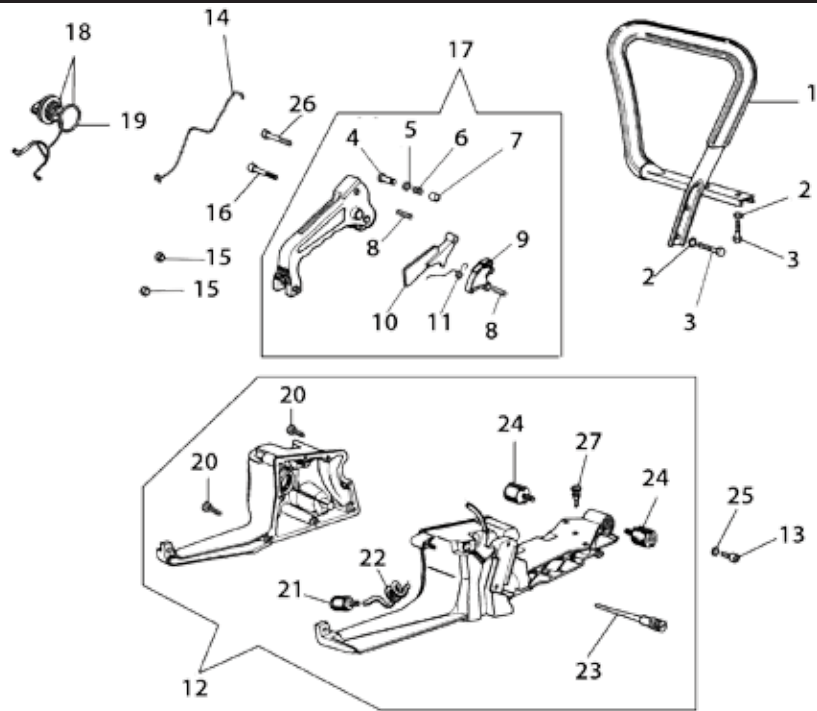
Key #	Part No.	Description	MSRP
D34	520378	WallWalker Nut	\$.85
D35	71744	Hose Hanger Button	\$.60
D36	71454	Fitting	\$4.00
D37	73395	Screw & Washer	\$.95
D41	71453	Fitting	\$5.00
D42	71456	Copper Washer	\$1.00
D43	504388	633GC Water Cap	\$18.50
D44	73448	Fuel Cap O-Ring	\$17.00
D45	71455	Tube	\$2.50
D46	71461	Hose Hanger	\$2.50
D47	71465	Hose Clamp	\$3.50
D49	71463	Water Hose Screw	\$6.00
D50	71531	Guard Flap Clamp	\$5.50
D51	71534	Guard Flap	\$12.00
D55	71464	Water Hose Cover	\$3.50
D56	71458	Water Shut-Off Valve	\$17.00
D57	71468	Water Hose O-Ring	\$.65
D58	71457	Ring Nut	\$11.00
D59	71467	Fitting	\$5.50
D60	71469	Water Hose Gasket	\$5.50
D61	73951	Washer	\$.60
D62	71480	Guard Flap Spacer	\$1.40
D63	504387	633GC WallWalker Lever Arm	\$96.00
D64	71479	Guard Flap Screw	\$.60
D65	509708	WallWalker Kit	\$142.00
D66	71466	Fitting	\$6.00



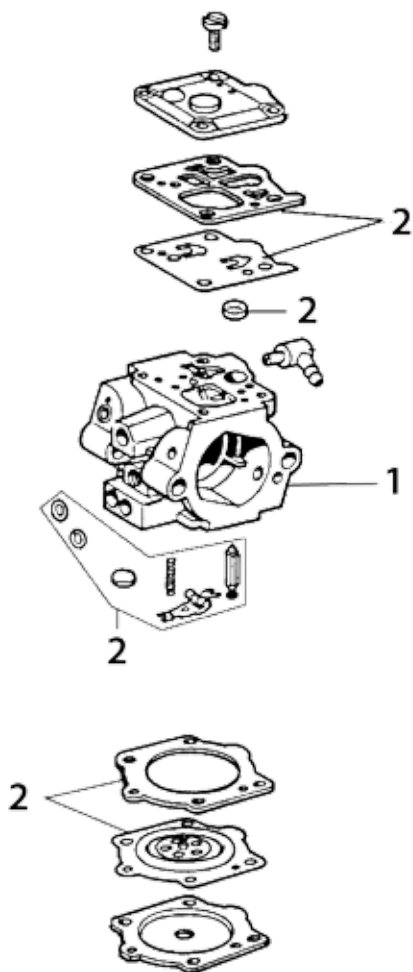
Key #	Part No.	Description	MSRP
E13	71441	633GC Side Cover Plug Kit	\$11.50
E18	73284	Screw	\$.70
E19	73309	Cover Side Bar Plate	\$9.00
E20	73310	Rubber Bumper Cover	\$1.50
E21	73311	Cover Rubber Flap	\$4.50
E22	73449	Side Cover, without Brake Components	\$107.00
E25	73314	Clutch Spacer Washer	\$2.60
E26	73423	Clutch Needle Bearing	\$18.50
E27	70948	Clutch Cup with Splined Adapter	\$40.00
E30	73317	Clutch Spring	\$7.00
E31	73451	Clutch Assembly	\$96.00
E32	70949	633GC 8T Rim Sprocket Kit	\$20.00
E32	525496	633F4 FORCE™ Sprocket Kit	\$32.00
E36	73313	Cover Clamp Nut	\$1.20
E43	73452	Clutch Shield	\$19.50
E44	73315	Chain Cover Rubber Insert, Middle	\$1.75
E45	73316	Chain Cover Rubber Top Insert	\$1.50
E47	504568	633GC Clutch Spacer	\$10.50
Not Shown	71439	633GC Side Cover Fastener Kit, includes 71436, 73897, & 71437	\$17.50
Not Shown	71440	Side Cover/Hand Guard Kit, includes 73449, 71439, 71434, & 71435	\$136.00



Key #	Part No.	Description	MSRP
F01	73320	Filter Cover Knob	\$4.50
F02	73897	Washer	\$.60
F03	73322	Filter Knob O-Ring	\$.45
F04	71721	Air Filter Cover Assembly	\$35.00
F05	73230	Screw	\$.60
F06	71722	Cylinder Cover	\$47.00
F07	73326	Carburetor Attachment Screw	\$1.20
F08	73327	Serrated Washer	\$.45
F09	73328	Intake Manifold Rubber	\$17.00
F10	73329	Intake Manifold Bracket	\$8.00
F11	73330	Filter Canister Cover	\$15.00
F12	73331	O-Ring, Air Filter	\$2.00
F13	71719	Air Filter Gasket	\$4.00
F14	71752	Air Filter Canister, Polyester	\$19.50
F15	73335	Filter Canister Gasket	\$8.00
F16	73336	Prefilter Plastic, Secondary Filter	\$11.00
F17	73337	Filter Support Screw	\$.60
F18	73338	Filter Support	\$33.00
F19	73387	Carburetor Standoff Support	\$5.50
F20	73278	Bolt	\$.60
F21	73340	Carburetor Support Screw	\$.60
F22	73341	Carburetor Mixture Screw Grommet	\$4.00
F23	520380	Carburetor	\$183.00
F24	73455	Insulator to Cylinder Gasket	\$17.50
F25	73344	Carburetor Insulator	\$24.00
F26	73345	Insulator Foam Gasket	\$2.50
F27	73456	Carburetor to Insulator Gasket	\$17.50
F28	73285	Washer	\$.70



Key #	Part No.	Description	MSRP
G01	73457	Front Handle Assembly	\$74.00
G02	73897	Washer	\$.60
G03	73349	Front Handle Bolt	\$.60
G04	73353	Trigger Lock Pin	\$1.50
G05	73354	Trigger Lock Pin Washer	\$.45
G06	73355	Trigger Lock Spring	\$.45
G07	73356	Trigger Lock Button	\$.60
G08	73357	Trigger Pivot Pin	\$.60
G09	73358	Throttle Lever	\$4.00
G10	73359	Trigger Lockout Lever	\$4.00
G11	73360	Trigger Lockout Lever Spring	\$6.50
G12	521003	Fuel Tank Assembly	\$415.00
G13	73275	Screw	\$.60
G14	73366	Throttle Operating Wire	\$9.00
G15	73367	Nut	\$.45
G16	73368	Rear Handle Rear Bolt	\$.45
G17	73369	Rear Handle Assembly	\$29.00
G18	71739	Fuel Cap Assembly (2007 and Newer Models)	\$10.50
G18	73370	Fuel Cap Assembly (2006 and Older Models)	\$10.50
G19	73448	Fuel Cap O-Ring	\$17.00
G20	520379	Fuel Tank Screw	\$.60
G21	73459	Fuel Filter	\$16.50
G22	73375	Fuel Line	\$22.00
G23	73376	Fuel Breather Pipe	\$22.00
G24	73377	Shock Absorber	\$17.50
G25	73250	Washer	\$.60
G26	73379	Screw	\$.60
G27	73270	Bumper, Shock Absorber, Fuel Tank Top	\$2.50



Key #	Part No.	Description	MSRP
H1	520380	Carburetor, Walbro WGA-11	\$183.00
H2	73460	Carburetor Overhaul Kit	\$45.00

**633GC / 633F4 Replacement Parts & Accessories Price List**

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