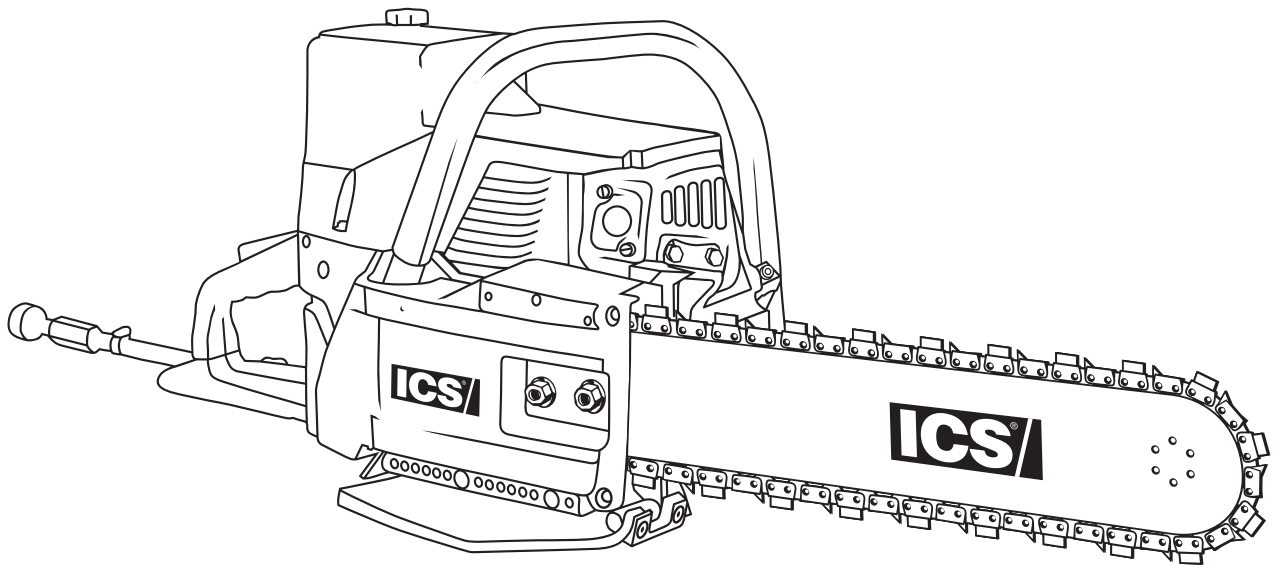




# Replacement Parts & Accessories Price List



## 633GC / 633F4 Gas Concrete Saws

Effective January 1, 2020



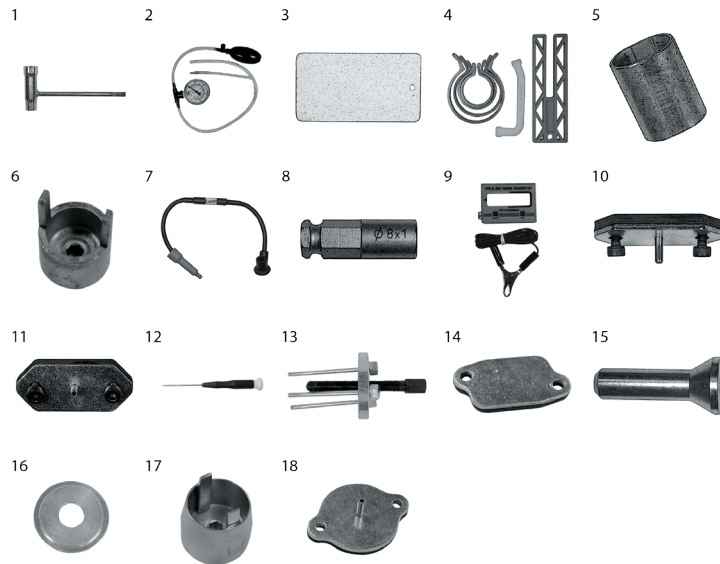
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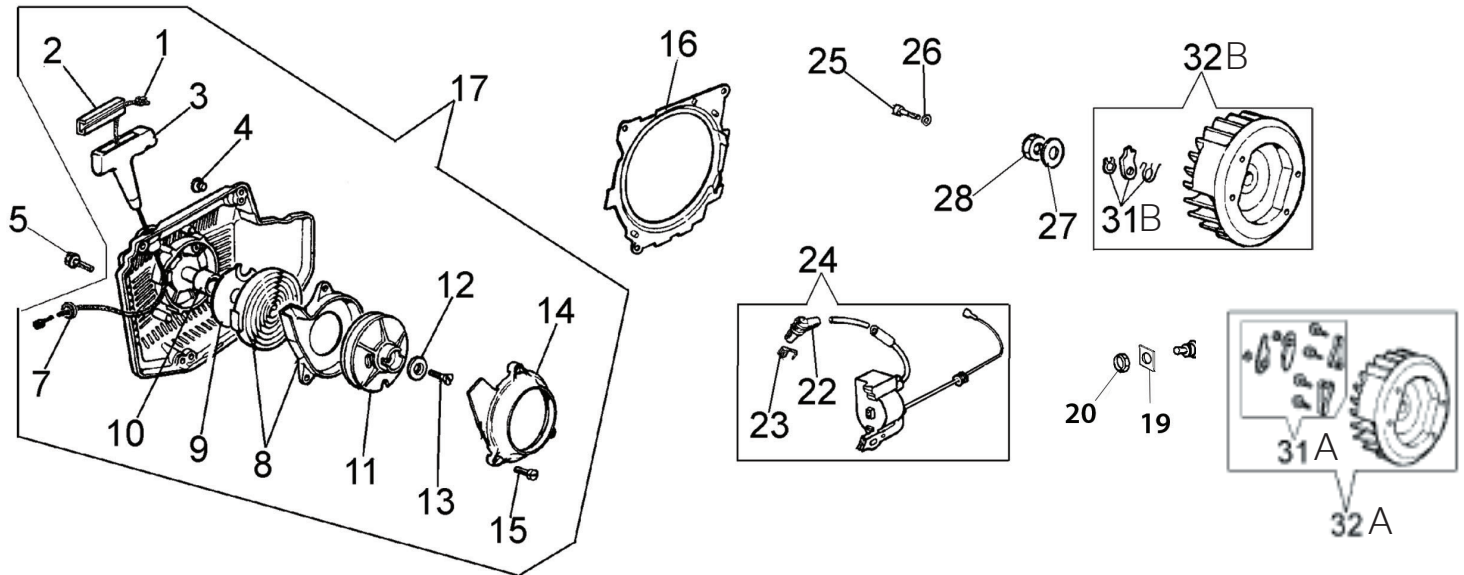
| ITEM DESCRIPTION                    | KEY | PAGE |
|-------------------------------------|-----|------|
| 633GC / 633F4 Gas Saw Service Items | n/a | 1    |
| Starter & Ignition Assembly         | A   | 2    |
| Engine & Crankshaft Assembly        | B   | 3    |
| Crankcase Assembly                  | C   | 4-5  |
| WallWalker & Water Delivery System  | D   | 6    |
| Side Cover & Clutch Assembly        | E   | 7    |
| Air Intake & Carburetor             | F   | 8    |
| Fuel Tank Assembly                  | G   | 9    |
| Carburetor Repair Kit               | H   | 10   |

# SERVICE ITEMS

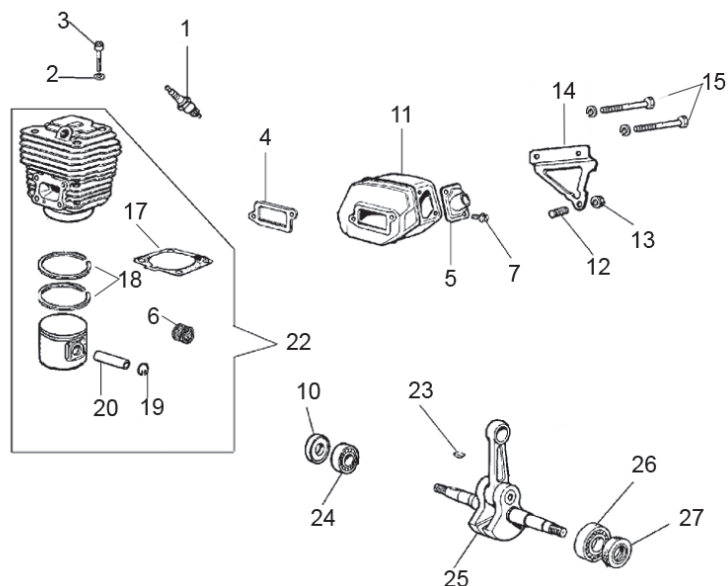
## 633GC Gas Concrete Saw



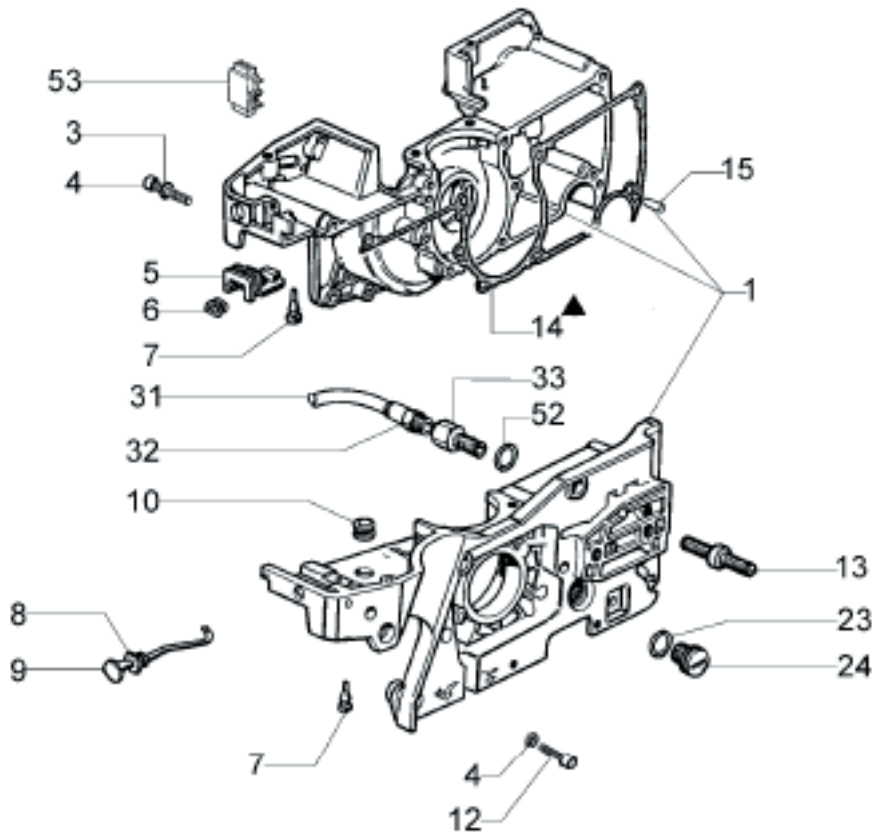
| Key #     | Part No. | Description  | MSRP |
|-----------|----------|--|------|
| 1         | 71152    | Scrench 17-19 mm   | CALL |
| 2         | 71541    | Pressure Gauge Bulb  | CALL |
| 3         | 71542    | Coil/Flywheel Timing Shim                                    | CALL |
| 4         | 71543    | Cylinder Assembly Clamps & Piston Stop                       | CALL |
| 5         | 71544    | Manifold Assembly Tool                                       | CALL |
| 6         | 71546    | Shock Absorber Tool  | CALL |
| 7         | 71547    | Spark Tester   | CALL |
| 8         | 71548    | Flywheel Disassembly Tool                                    | CALL |
| 9         | 71565    | Electronic Tachometer  | CALL |
| 10        | 71569    | Induction Seal Flange with Screws                            | CALL |
| 11        | 71570    | Exhaust Seal Flange with Screws                              | CALL |
| 12        | 71573    | Tuning Screwdriver   | CALL |
| 13        | 73461    | Flywheel Puller  | CALL |
| 14        | 73466    | Exhaust Port Cover Tool                                      | CALL |
| 15        | 73462    | Main Bearing Driver Tool                                     | CALL |
| 16        | 73463    | Main Bearing Spacing Tool                                    | CALL |
| 17        | 73464    | Shock Absorber Tool  | CALL |
| 18        | 73465    | Intake Port Cover Tool                                       | CALL |
| Not Shown | 73435    | Gasket Set-All, includes 73434, 73436, 73447, 73455, & 73456 | CALL |
| Not Shown | 70249    | 14T Bar Nose Sprocket Repair Kit                             | CALL |
| Not Shown | 571227   | 2-Stroke Oil, 50:1 Mix, 2.6 oz (6-Pack)                      | CALL |
| Not Shown | 571228   | 2-Stroke Oil, 50:1 Mix, 2.6 oz (158 ml) (24-Pack)            | CALL |



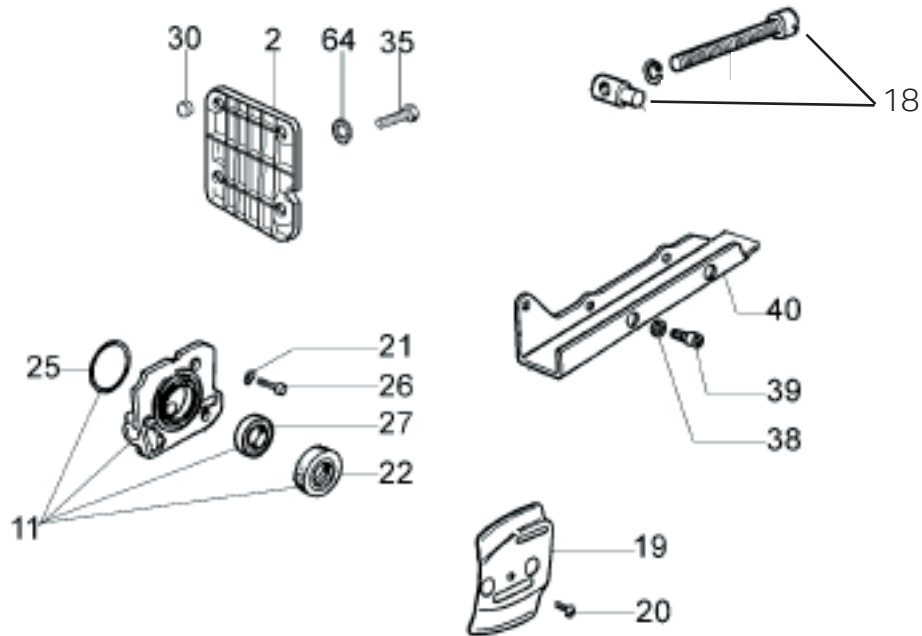
| Key # | Part No. | Description   | MSRP |
|-------|----------|---|------|
| A01   | 73188    | Starter Rope  | CALL |
| A02   | 73228    | Starter Rope Retainer                                     | CALL |
| A03   | 520369   | Starter Rope Handle                                       | CALL |
| A04   | 73229    | Starter Housing Oil Cap                                   | CALL |
| A05   | 73230    | Screw   | CALL |
| A07   | 73231    | Starter Rope Washer                                       | CALL |
| A08   | 73191    | Starter Coil Spring & Housing                             | CALL |
| A09   | 520370   | Starter Spacer  | CALL |
| A10   | 73192    | Starter Bushing   | CALL |
| A11   | 73193    | Starter Rope Pulley                                       | CALL |
| A12   | 73233    | Starter Pulley Washer                                     | CALL |
| A13   | 73234    | Starter Pulley Screw                                      | CALL |
| A14   | 73235    | Starter Pulley Cover                                      | CALL |
| A15   | 73236    | Starter Pulley Cover Screw                                | CALL |
| A16   | 73194    | Starter Cover Dust Shield                                 | CALL |
| A17   | 518752   | Starter Cover Assembly, complete                          | CALL |
| A18   | 73237    | Ignition Toggle Switch                                    | CALL |
| A19   | 73238    | Ignition Toggle Plate On/Off                              | CALL |
| A20   | 73239    | Ignition Toggle Switch Nut                                | CALL |
| A22   | 73241    | Spark Plug Boot with Spring                               | CALL |
| A23   | 73917    | Spark Plug Cap Spring                                     | CALL |
| A24   | 73196    | Ignition Coil with Spark Plug Lead & Primary              | CALL |
| A25   | 520371   | Ignition Coil Mounting Screw                              | CALL |
| A26   | 73897    | Washer  | CALL |
| A27   | 73245    | Flywheel Mounting Washer                                  | CALL |
| A28   | 73246    | Flywheel Mounting Nut                                     | CALL |
| A31-A | 520372   | Starter Pawl Assembly (set of 2, 2007 and newer models)   | CALL |
| A31-B | 504386   | Starter Pawl Assembly (set of 2, 2006 and older models)   | CALL |
| A32-A | 520373   | Flywheel Assembly Replacement Kit (2007 and newer models) | CALL |
| A32-B | 73433    | Flywheel Assembly Replacement Kit (2006 and older models) | CALL |



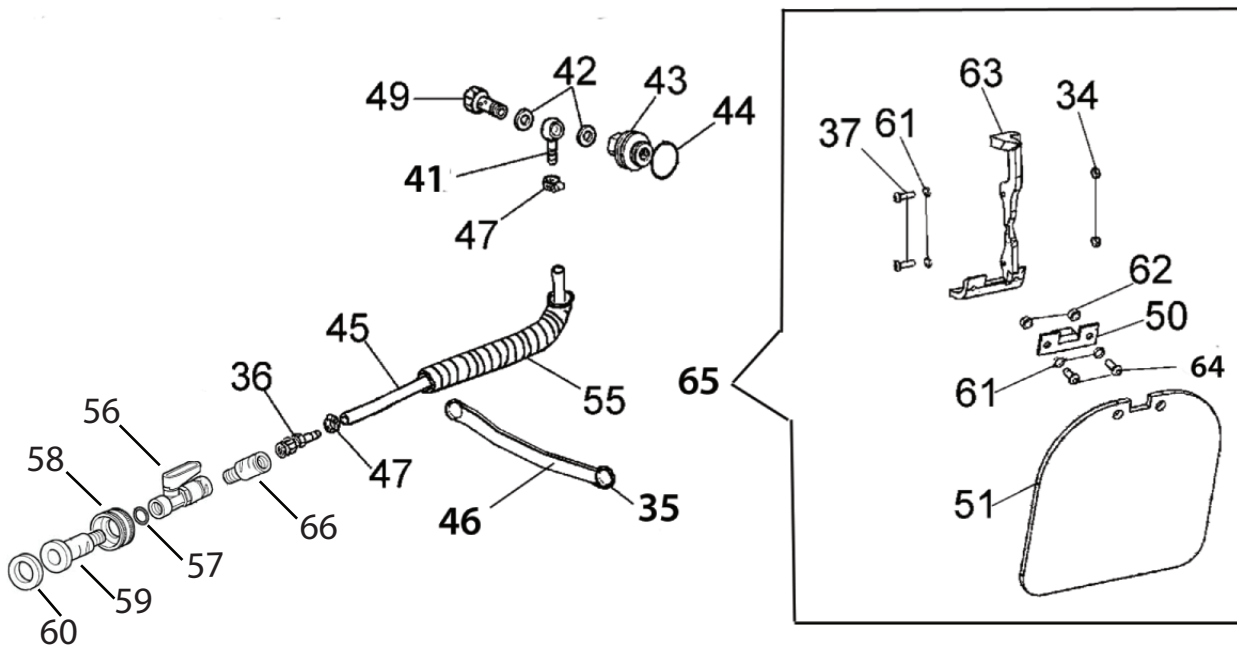
| Key #     | Part No. | Description  | MSRP |
|-----------|----------|--|------|
| B01       | 73199    | Spark Plug   | CALL |
| B02       | 73250    | Washer   | CALL |
| B03       | 73251    | Cylinder Block Bolt  | CALL |
| B04       | 73434    | Cylinder to Muffler Gasket                                   | CALL |
| B05       | 73253    | Exhaust Pipe   | CALL |
| B06       | 73211    | Wrist Pin Needle Bearing                                     | CALL |
| B07       | 73254    | Exhaust Pipe Mounting Screw                                  | CALL |
| B10       | 73201    | Crankshaft Seal Flywheel Side                                | CALL |
| B11       | 73203    | Muffler Body   | CALL |
| B12       | 73255    | Muffler Support Bracket Screw                                | CALL |
| B13       | 73256    | Muffler Support Bracket Nut                                  | CALL |
| B14       | 73204    | Muffler Support Bracket                                      | CALL |
| B15       | 520712   | Muffler Mounting Kit (Screw and Bolt, 2 each)                | CALL |
| B17       | 73436    | Cylinder Base Gasket   | CALL |
| B18       | 73437    | Piston Ring Pair   | CALL |
| B19       | 73259    | Wrist Pin Snap Ring  | CALL |
| B20       | 73208    | Piston Wrist Pin   | CALL |
| B22       | 73442    | Complete Cylinder/Piston Assembly                            | CALL |
| B23       | 73264    | Crankshaft Flywheel Woodruff Key                             | CALL |
| B24       | 73209    | Crankshaft Bearing   | CALL |
| B25       | 73443    | Crankshaft Assembly  | CALL |
| B26       | 73200    | Crankshaft Bearing, Clutch Side                              | CALL |
| B27       | 73202    | Crankcase Outside Seal, Clutch Side                          | CALL |
| Not Shown | 73435    | Gasket Set-All, includes 73434, 73436, 73447, 73455, & 73456 | CALL |



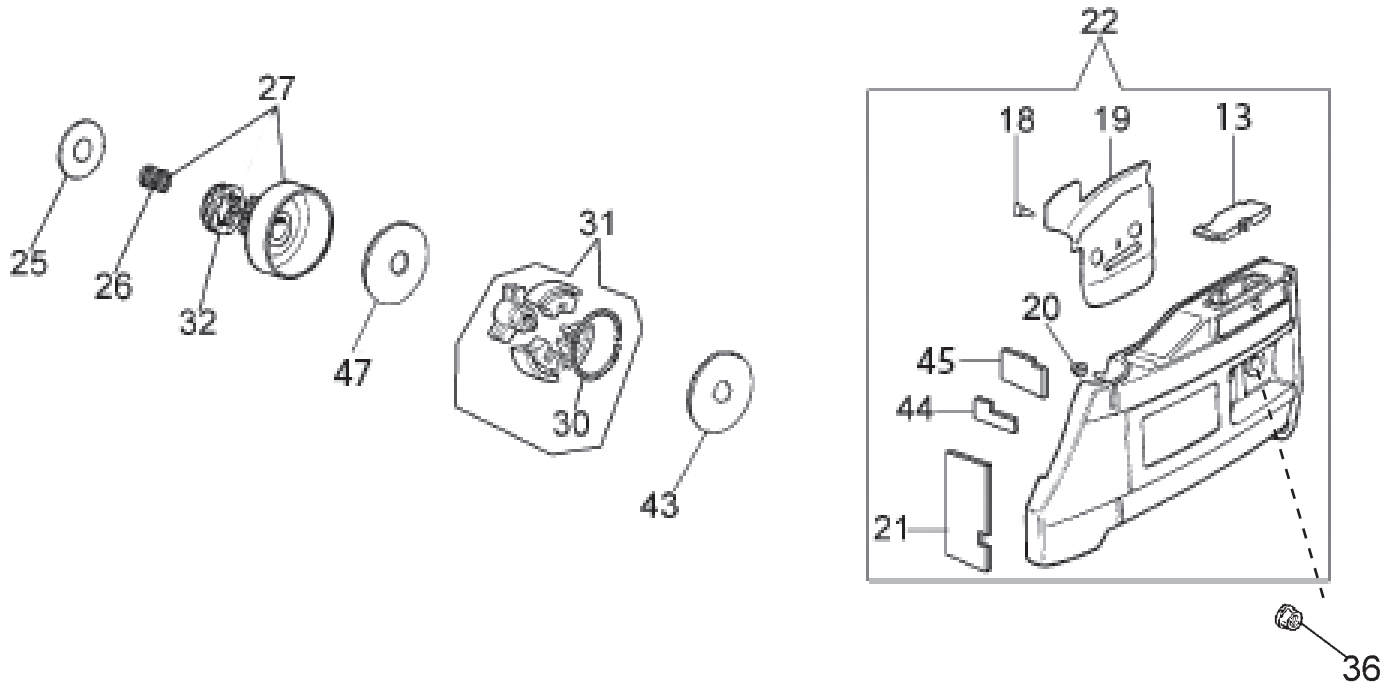
| Key #     | Part No. | Description  | MSRP |
|-----------|----------|--|------|
| C01       | 520377   | Complete Crankcase   | CALL |
| C03       | 73278    | Bolt   | CALL |
| C04       | 73897    | Washer   | CALL |
| C05       | 73268    | Trigger Rod Grommet  | CALL |
| C06       | 73269    | Trigger Rod Bushing  | CALL |
| C07       | 73270    | Bumper, Shock Absorber, Fuel Tank Top                        | CALL |
| C08       | 73389    | Choke Lever Grommet  | CALL |
| C09       | 73213    | Choke Lever  | CALL |
| C10       | 73390    | Fuel Line Grommet, Crankcase                                 | CALL |
| C12       | 73275    | Screw  | CALL |
| C13       | 73280    | Bar Mounting Stud  | CALL |
| C14       | 73447    | Crankcase Gasket   | CALL |
| C15       | 73281    | Crankcase Dowel Pin  | CALL |
| C23       | 73391    | Crankcase Plug O-Ring  | CALL |
| C24       | 73286    | Crankcase Plug   | CALL |
| C31       | 73384    | Water Tube, in Tank  | CALL |
| C32       | 73385    | Water Tube Fitting   | CALL |
| C33       | 73386    | Tube Fitting-Backside Bar Mount                              | CALL |
| C52       | 71468    | Water Hose O-Ring  | CALL |
| C53       | 504389   | Plastic Cap  | CALL |
| Not Shown | 73435    | Gasket Set-All, includes 73434, 73436, 73447, 73455, & 73456 | CALL |
| Not Shown | 73333    | Swivel Hose Fitting  | CALL |
| Not Shown | 70963    | Hose Hanger Kit  | CALL |



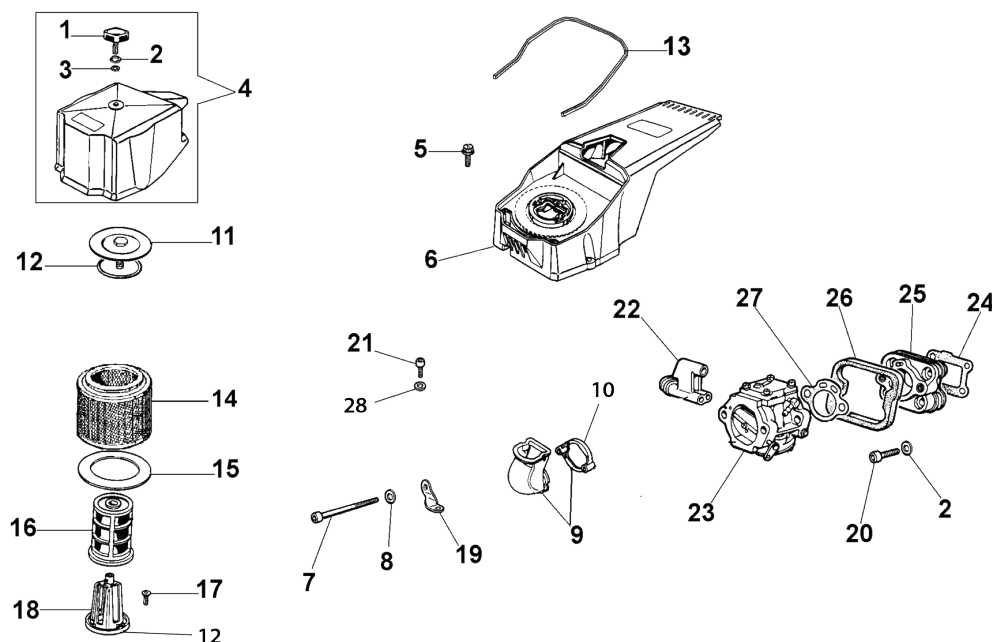
| Key # | Part No. | Description                                     | MSRP |
|-------|----------|---|------|
| C02   | 520375   | Plastic Guard                                   | CALL |
| C11   | 73446    | Main Bearing Seal Housing Assembly, Clutch Side | CALL |
| C18   | 73935    | Premium Tensioner Kit                           | CALL |
| C19   | 73225    | Bar Mount Pad Cover Plate                       | CALL |
| C20   | 73284    | Screw   | CALL |
| C21   | 73285    | Washer  | CALL |
| C22   | 73202    | Crankcase Outside Seal, Clutch Side             | CALL |
| C25   | 73287    | Seal Housing O-Ring                             | CALL |
| C26   | 73288    | Seal Housing Mounting Screw (3)                 | CALL |
| C27   | 73289    | Crankshaft Seal Clutch Side                     | CALL |
| C30   | 520376   | Guard Bushing                                   | CALL |
| C35   | 73349    | Guard Screw                                     | CALL |
| C38   | 73396    | Cover Guard Mounting Washer                     | CALL |
| C39   | 73397    | Cover Guard Mounting Bolt                       | CALL |
| C40   | 70967    | Cover Guard                                     | CALL |
| C64   | 520374   | Guard Washer                                    | CALL |



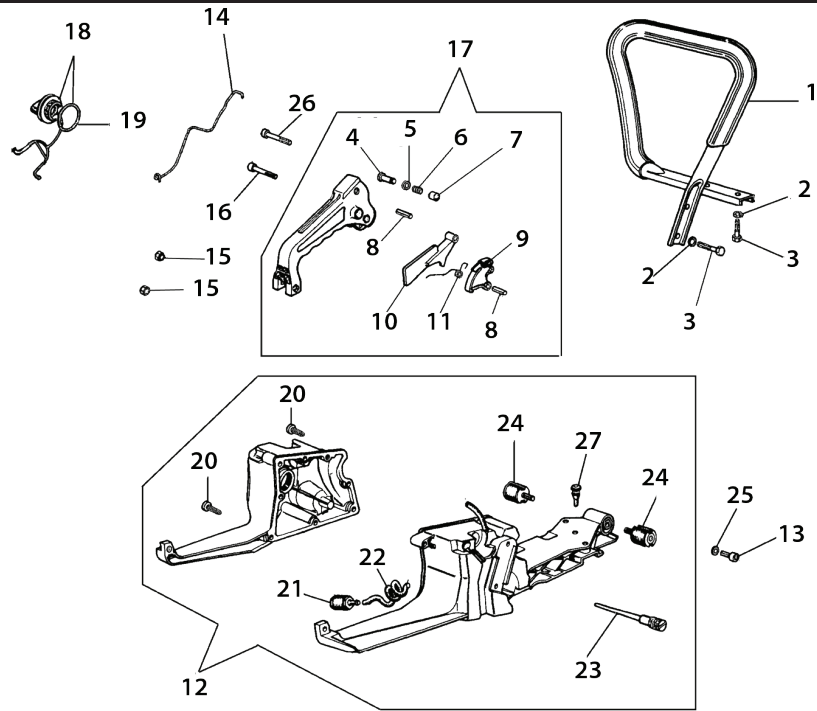
| Key # | Part No. | Description                | MSRP |
|-------|----------|----------------------------|------|
| D34   | 520378   | WallWalker Nut             | CALL |
| D35   | 71744    | Hose Hanger Button         | CALL |
| D36   | 71454    | Fitting                    | CALL |
| D37   | 73395    | Screw & Washer             | CALL |
| D41   | 71453    | Fitting                    | CALL |
| D42   | 71456    | Copper Washer              | CALL |
| D43   | 504388   | 633GC Water Cap            | CALL |
| D44   | 73448    | Fuel Cap O-Ring            | CALL |
| D45   | 71455    | Tube                       | CALL |
| D46   | 71461    | Hose Hanger                | CALL |
| D47   | 71465    | Hose Clamp                 | CALL |
| D49   | 71463    | Water Hose Screw           | CALL |
| D50   | 71531    | Mud Flap Clamp             | CALL |
| D51   | 576680   | Mud Flap                   | CALL |
| D55   | 71464    | Water Hose Cover           | CALL |
| D56   | 71458    | Water Shut-Off Valve       | CALL |
| D57   | 71468    | Water Hose O-Ring          | CALL |
| D58   | 71457    | Ring Nut                   | CALL |
| D59   | 71467    | Fitting                    | CALL |
| D60   | 71469    | Water Hose Gasket          | CALL |
| D61   | 73951    | Washer                     | CALL |
| D63   | 504387   | 633GC WallWalker Lever Arm | CALL |
| D64   | 71479    | Guard Flap Screw           | CALL |
| D65   | 509708   | WallWalker Kit             | CALL |
| D66   | 71466    | Fitting                    | CALL |



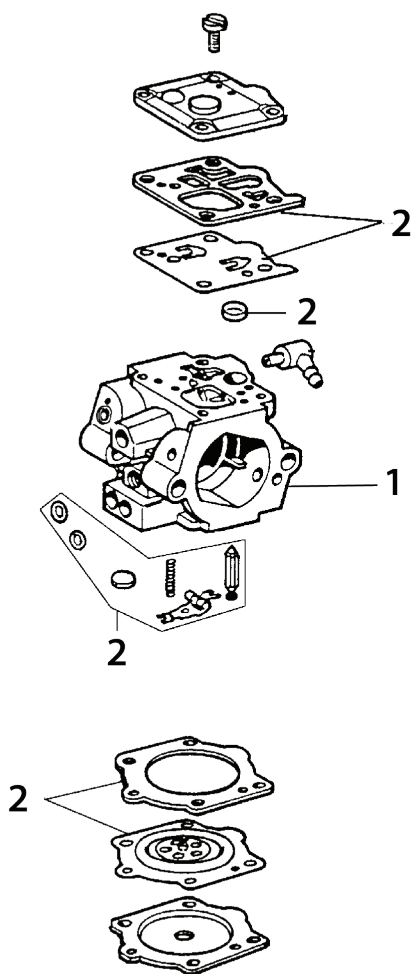
| Key #     | Part No. | Description   | MSRP |
|-----------|----------|---|------|
| E13       | 71441    | 633GC Side Cover Plug Kit                                     | CALL |
| E18       | 73284    | Screw   | CALL |
| E19       | 73309    | Cover Side Bar Plate  | CALL |
| E20       | 73310    | Rubber Bumper Cover   | CALL |
| E21       | 73311    | Cover Rubber Flap   | CALL |
| E22       | 73449    | Side Cover, without Brake Components                          | CALL |
| E25       | 73314    | Clutch Spacer Washer  | CALL |
| E26       | 73423    | Clutch Needle Bearing   | CALL |
| E27       | 70948    | Clutch Cup with Splined Adapter                               | CALL |
| E30       | 73317    | Clutch Spring   | CALL |
| E31       | 73451    | Clutch Assembly   | CALL |
| E32       | 70949    | 633GC 8T Rim Sprocket Kit                                     | CALL |
| E32       | 525496   | 633F4 FORCE™ Sprocket Kit                                     | CALL |
| E36       | 73313    | Cover Clamp Nut   | CALL |
| E43       | 73452    | Clutch Shield   | CALL |
| E44       | 73315    | Chain Cover Rubber Insert, Middle                             | CALL |
| E45       | 73316    | Chain Cover Rubber Top Insert                                 | CALL |
| E47       | 504568   | 633GC Clutch Spacer   | CALL |
| Not Shown | 71439    | 633GC Side Cover Fastener Kit, includes 71436, 73897, & 71437 | CALL |
|           |          |   | CALL |



| Key # | Part No. | Description                         | MSRP |
|-------|----------|-------------------------------------|------|
| F01   | 73320    | Filter Cover Knob                   | CALL |
| F02   | 73897    | Washer                              | CALL |
| F03   | 73322    | Filter Knob O-Ring                  | CALL |
| F04   | 71721    | Air Filter Cover Assembly           | CALL |
| F05   | 73230    | Screw                               | CALL |
| F06   | 71722    | Cylinder Cover                      | CALL |
| F07   | 73326    | Carburetor Attachment Screw         | CALL |
| F08   | 73327    | Serrated Washer                     | CALL |
| F09   | 73328    | Intake Manifold Rubber              | CALL |
| F10   | 73329    | Intake Manifold Bracket             | CALL |
| F11   | 73330    | Filter Canister Cover               | CALL |
| F12   | 73331    | O-Ring, Air Filter                  | CALL |
| F13   | 71719    | Air Filter Gasket                   | CALL |
| F14   | 71752    | Air Filter Canister, Polyester      | CALL |
| F15   | 73335    | Filter Canister Gasket              | CALL |
| F16   | 73336    | Prefilter Plastic, Secondary Filter | CALL |
| F17   | 73337    | Filter Support Screw                | CALL |
| F18   | 73338    | Filter Support                      | CALL |
| F19   | 73387    | Carburetor Standoff Support         | CALL |
| F20   | 73278    | Bolt                                | CALL |
| F21   | 73340    | Carburetor Support Screw            | CALL |
| F22   | 73341    | Carburetor Mixture Screw Grommet    | CALL |
| F23   | 520380   | Carburetor                          | CALL |
| F24   | 73455    | Insulator to Cylinder Gasket        | CALL |
| F25   | 73344    | Carburetor Insulator                | CALL |
| F26   | 73345    | Insulator Foam Gasket               | CALL |
| F27   | 73456    | Carburetor to Insulator Gasket      | CALL |
| F28   | 73285    | Washer                              | CALL |



| Key # | Part No. | Description                               | MSRP |
|-------|----------|---|------|
| G01   | 73457    | Front Handle Assembly                     | CALL |
| G02   | 73897    | Washer                                    | CALL |
| G03   | 73349    | Front Handle Bolt                         | CALL |
| G04   | 73353    | Trigger Lock Pin                          | CALL |
| G05   | 73354    | Trigger Lock Pin Washer                   | CALL |
| G06   | 73355    | Trigger Lock Spring                       | CALL |
| G07   | 73356    | Trigger Lock Button                       | CALL |
| G08   | 73357    | Trigger Pivot Pin                         | CALL |
| G09   | 73358    | Throttle Lever                            | CALL |
| G10   | 73359    | Trigger Lockout Lever                     | CALL |
| G11   | 73360    | Trigger Lockout Lever Spring              | CALL |
| G12   | 521003   | Fuel Tank Assembly                        | CALL |
| G13   | 73275    | Screw                                     | CALL |
| G14   | 73366    | Throttle Operating Wire                   | CALL |
| G15   | 73367    | Nut                                       | CALL |
| G16   | 73368    | Rear Handle Rear Bolt                     | CALL |
| G17   | 73369    | Rear Handle Assembly                      | CALL |
| G18   | 71739    | Fuel Cap Assembly (2007 and Newer Models) | CALL |
| G18   | CALL     | Fuel Cap Assembly (2006 and Older Models) | CALL |
| G19   | 73448    | Fuel Cap O-Ring                           | CALL |
| G20   | 520379   | Fuel Tank Screw                           | CALL |
| G21   | 73459    | Fuel Filter                               | CALL |
| G22   | 73375    | Fuel Line                                 | CALL |
| G23   | 73376    | Fuel Breather Pipe                        | CALL |
| G24   | 73377    | Shock Absorber                            | CALL |
| G25   | 73250    | Washer                                    | CALL |
| G26   | 73379    | Screw                                     | CALL |
| G27   | 73270    | Bumper, Shock Absorber, Fuel Tank Top     | CALL |



| Key # | Part No. | Description               | MSRP |
|-------|----------|---------------------------|------|
| H1    | 520380   | Carburetor, Walbro WGA-11 | CALL |
| H2    | 73460    | Carburetor Overhaul Kit   | CALL |

**633GC / 633F4 Replacement Parts & Accessories Price List**

**ICS, Blount Inc.  
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